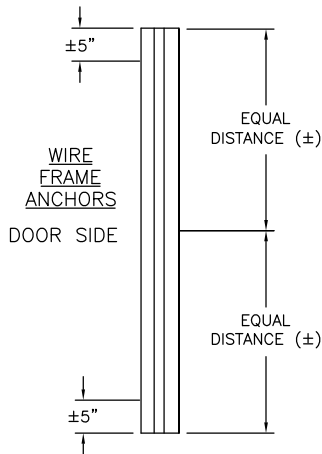


Installation Instructions For A Single Simon Door & KD Frame In New CMU Construction

1. Set the crate, which will be marked with the specific location, at the opening. Remove attached packing list and check contents against list and for damage. Notify Simon Door customer service at 1-866-894-7511 if parts are damaged or missing. Retain packing material if possible freight damage.
2. Check building plans for swing and location of jambs in wall structure.
3. Fasten jambs to header with #12 1-1/4" flat head Phillips sheetmetal screws supplied using predrilled holes. Be sure that match marks on header align with corresponding marks on jambs.
4. Carefully raise jamb assembly onto slab at specified location. Place wood spanner between jamb legs at floor and half way up jambs. Anchor jamb floor clips to slab.
5. Plumb jambs and level header-use adequate bracing to hold in place. Be sure jambs are parallel and header is level. Place wire frame anchors, 3 per side, as block is placed. Use (3) #14-10x3-3/4" Flat Head Phillips (MF 790 Crete Flex screw) to hold header in place if necessary.
6. Grout door frame when applicable.
7. Remove spanners.
8. Hang door. Be sure to place gray slotted plastic shims under both door and jamb hinge leaves if standard weight hinges are used.



9. Adjust hinge shims if necessary to maintain uniform clearances between door and frame. Adjust as required so door swings freely without binding.
10. Install hardware (by others) and adjust to operate properly.

O.K. TO RELEASE _____

DATE: _____

CEO _____

CFO _____

GENERAL MGR: _____

ENGINEERING _____

PURCHASING: _____

PRODUCTION _____

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PATENTS PENDING

SIMON / DOOR

COMPANY LLC.

**P.O. BOX 4557 BROWNSVILLE, TX 78523
1-866-894-7511 / FAX: (956) 831-7530**

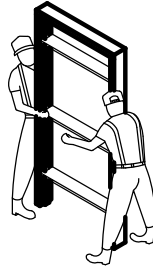
**INSTALLATION INSTRUCTIONS – SINGLE SIMON DOOR
& KD FRAME IN NEW CMU CONSTRUCTION**

PART. NO: SD-F14		PAGE: 1 OF 2	
SCALE	DWN BY	REV. #	DATE
N.T.S.	MDC	2	07/14/08

A

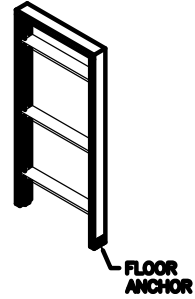
REMOVE DOOR & FRAME FROM CRATE.

B



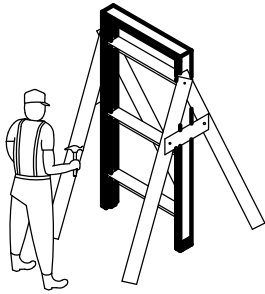
SET DOOR & FRAME IN LOCATION. CHECK HANDING PER PLANS.

C



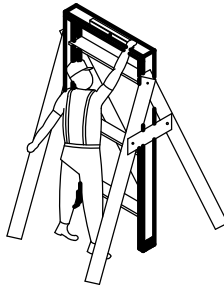
FASTEN BASE ANCHOR TO FLOOR.

D



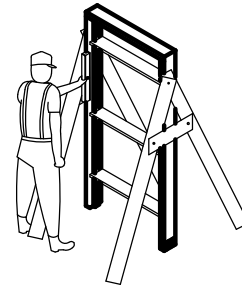
BRACE DOOR & FRAME.

E



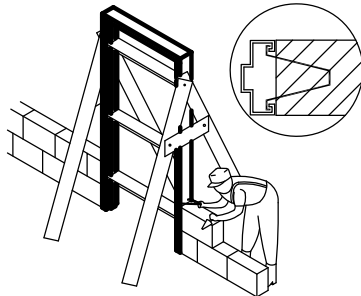
LEVEL HEADERS.

F



PLUMB JAMBS.

G



PLACE WIRE FRAME ANCHORS IN JAMB & WALL EQUALLY SPACED, AS WALL IS ERRECTED. KEEP FRAME PLUMB & SQUARE AS WALL IS ERRECTED.

GROUT FRAME
INSTALL WEATHER STRIP AND THRESHOLD IF REQUIRED.

O.K. TO RELEASE _____

DATE: _____

CEO _____

CFO _____

GENERAL MGR: _____

ENGINEERING _____

PURCHASING: _____

PRODUCTION _____

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INSTALLATION INSTRUCTIONS - SINGLE SIMON DOOR & KD FRAME IN NEW CMU CONSTRUCTION

PART. NO: SD-F14		PAGE: 2 OF 2	
SCALE	DWN BY	REV. #	DATE
N.T.S.	MDC	2	07/14/08